



LOCKOUT PROCEDURE

MACHINE: Drill Press

MODEL: Craftex CTO23

SERIAL: N/A

ROOM: 118

SCHOOL: Paul Dwyer

DATE: 6/14/10

ENERGY SOURCE	LOCKOUT LOCATION	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFY PROCEDURE
ELECTRICAL PLUG AT THE MACHINE	ON THE MACHINE	UNPLUG THE MACHINE AND CLOSE THE PLUG LOCKOUT DEVICE AROUND THE PLUG. APPLY LOCK AND TAG TO THE PLUG LOCKOUT DEVICE. SEE FIGURE A.	ATTEMPT TO START THE EQUIPMENT AT THE MACHINE. THE SYSTEM MUST NOT START.

START-UP PROCEDURE

1. ENSURE THAT PEOPLE AND MATERIAL ARE CLEAR OF THE MACHINE AND THAT ALL GUARDS ARE IN PLACE.
2. REMOVE LOCK AND TAG FROM THE LOCKOUT DEVICE AND RESTORE ENERGY TO THE MACHINE.
3. START THE MACHINE.



Example of lockout Device

Figure A

